


STAMPING NOTES ( TOP ROW ) :

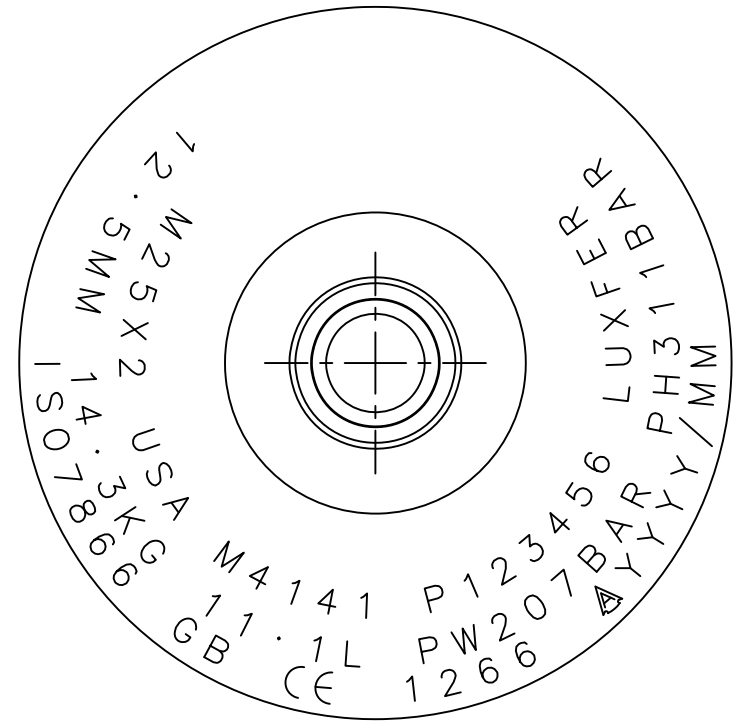
1. CYLINDER THREAD : M25X2
2. COUNTRY OF MANUFACTURE : USA
3. MANUFACTURER MARK : M4141
4. MANUFACTURING SERIAL NUMBER : P123456
5. MANUFACTURER : LUXFER

STAMPING NOTES ( MIDDLE ROW ) :

1. MINIMUM GUARANTEED WALL THICKNESS : 12.5mm
2. EMPTY WEIGHT : 14.3 KG
3. WATER CAPACITY : 11.1 L
4. WORKING PRESSURE : PW207 BAR
5. TEST PRESSURE : PH311 BAR

STAMPING NOTES ( BOTTOM ROW ) :

1. DESIGN STANDARD : ISO 7866
2. COUNTRY OF APPROVAL : GB
3. INTERNATIONAL MARKS : CE
4. INDEPENDENT INSPECTION APPROVAL NUMBER : 1266
5. INDEPENDENT INSPECTION STAMP : 
6. ORIGINAL HYDRO TEST DATE : YYYY/MM




7.25" (184.2mm) O.D.

DESIGN APPROVAL SIGNATURE (PDF FILE COPY)

GENERAL NOTES :

1. FOR STAMPING NOTES ( ROW 1 ) 4; SERIAL NUMBER VARIES DEPENDING ON THE CYLINDER PURCHASED AND IS PRECEDED BY THE CYLINDER LETTER IDENTIFIER.
2. CE MARK STAMP HEIGHT NOT LESS THAN 5mm, ALL OTHER ISO MARKINGS NOT LESS THAT 5mm, ALL DOT MARKINGS NOT LESS THAN 1/4".
3. THIS IS A CONTROLLED DOCUMENT. THE PORTABLE DATA FORMAT (PDF) FILE COPY MUST BE SIGNED TO BE VALID.
4. ANY ALTERATION FROM THIS STAMPING DIAGRAM MUST BE APPROVED BY THE FACILITY ENGINEERING DEPARTMENT.

ITEM	QUAN.	DESCRIPTION		
 <b>LUXFER GAS CYLINDERS</b>				
SCALE	NONE	LIMITS ON DIM. UNLESS OTHERWISE SPECIFIED	BREAK ALL SHARP EDGES UNLESS NOTED	COMPUTER FILE NAME
DATE	11-19-08	ANGULAR ± 1°	125	SK-751-110-05.DWG
DRAWN BY	R. BOISVERT	FRACTIONAL ± 1/16	FINISH UNLESS NOTED	DEFINITIONS :
APPROVED		DECIMAL .X .XX .XXX ±.1 ±.02 ±.005		1. SM - STANDARD MEASURING INSTRUMENT 2. TC - TOOL CONTROL 3. FAC - FIRST ARTICLE CONTROL
USED FOR / ON PART OR SUB-ASSEMBLY NAME & NUMBER				
S080 PED - CE MARK, M25 X 2				
NAME	CROWN MARKING LAYOUT	NUMBER	C-SK-751-110-05	REV. A

REF.	CHANGE	BY	DATE
A	PER DCN 0293 RELOCATE CE MARK	RAB	3-7-19

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